



ASSEMBLY INSTRUCTIONS:

1. Insert 9450-3S washer into bullplug port.
2. Insert rupture disc into bullplug port letter code up.
3. Lightly lubricate seal face and thread of 9450-4 cluster nut with Braycote 803 lubricant or compatible lubricant.
4. Screw the cluster nut into the body and torque to 95 Ft/lbs.
5. Complete steps 1-4 for remainder of ports.

Made in the U.S.A